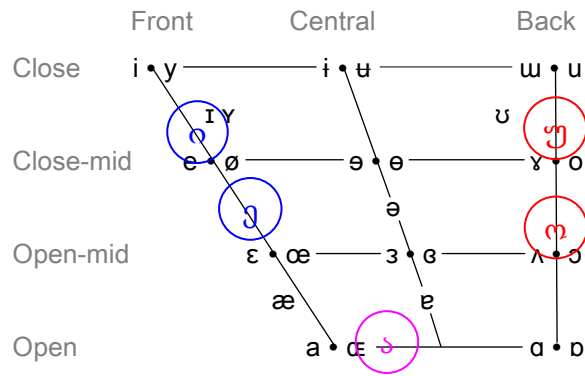


GEORGIAN VOWELS



locations are approximate; lip spreading ; lip rounding